



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1		NSS	CYLINDER BLOCK ASSY.	1	(Order Reman. Long Block 80634	8
2	19	34270	PLUG-Expansion (1-5/8 in.)	8		
3	17	35465	PIN-Dowel	4		
4	22	72640	PLUG-Expansion	2		
5	23	802999	BEARING SET	1		
6	22	48556	BUSHING-Reducer	2		
7	22	32802 1	PLUG-Pipe (1/8 in.)	2		
8	22	42796	VALVE-Oil Bypass	1		
9	19	816565	PLUG-Expansion (15/32 in.)	1		
10		811844	LIFTER	12		
11		824331	RETAINER	2		
12	10	824332	SCREW	4		
13		824148	BALANCED SHAFT	1		
14		NSS	BEARING-Ball (Front)	1		8
15	31	824150	BEARING-Needle (Rear)	1		
16		824153	RETAINER	1		
17	10	17343	SCREW	2		
18	43	824151 1	GEAR KIT	1		1
19	10	824152	SCREW	1		
20	16	824340	STUD	1		
21	11	824341	NUT	1		
22	431	824327	CAMSHAFT	1		
23	17	35312	PIN-Dowel	1		
24		17161	CHAIN-Timing	1		
25	43	824328	SPROCKET-Camshaft	1		
26	43	17160	SPROCKET-Crankshaft	1		
27	10	824329	BOLT	2		
28		824333	RETAINER	1		
29	10	824334	SCREW	2		
-		806347R 2	REMANUFACTURED MARINE LO	1	(2 & 4 Bbl.)	1
-	27	824326A93	GASKET SET-Engine Overhaul	1		
-	92	809825	SEALER-Red RTV	1		
-	92	34227 1	PERFECT SEAL	1		